

Date: Monday, 11/08/2008 2:45:46 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	REPLACEMENT WINDOW
<b>Job Number</b> :	41132	<b>Part Number</b> :	D2942
<b>Estimate Number</b> :	11064	<b>Drawing Number</b> :	D2942 REV C
<b>P.O. Number</b> :		<b>Project Number</b> :	N/A
<b>This Issue</b> :	11/08/2008	<b>Drawing Revision</b> :	C
<b>Prsht Rev.</b> :	NC	<b>Material</b> :	
<b>First Issue</b> :	/ /	<b>Due Date</b> :	12/09/2008
<b>Previous Run</b> :	36825	<b>Qty:</b>	20
<b>Written By</b> :		<b>Um:</b>	Each
<b>Checked &amp; Approved By</b> :	SAP 08.8.11		
<b>Comment</b> :	Est. D 01.06.05 New process EC Est. E Thermoform in house 07.03.07 DL		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D2956	Window Frame
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window Frame

Pick:

Qty	Part Number	Description	Batch
1	D2956	Window Frame	B36857 (15)

BR 08-11-19

(19)

2.0	D2958	Window
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Window

B41134

SAP 08-11-20

(19)

3.0	D2126	Seal
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**Comment:** Qty.: 5.6250 f(s)/Unit Total : 112.5000 f(s)

Seal

Pick:

Qty	Part Number	Description	Batch
1	D2126 (67.0")	Seal	B12154 (107.500)

BR 08-11-20

(19)

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2942

clean & wrap in plastic.

BR 08-11-21

(19)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/08/2008 2:45:46 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW

Job Number: 41132

Part Number: D2942

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/4/21 (19)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

ST 209

SS 08/11/21 (19)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/24 (19)

Job Completion



mf 08-11-21

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

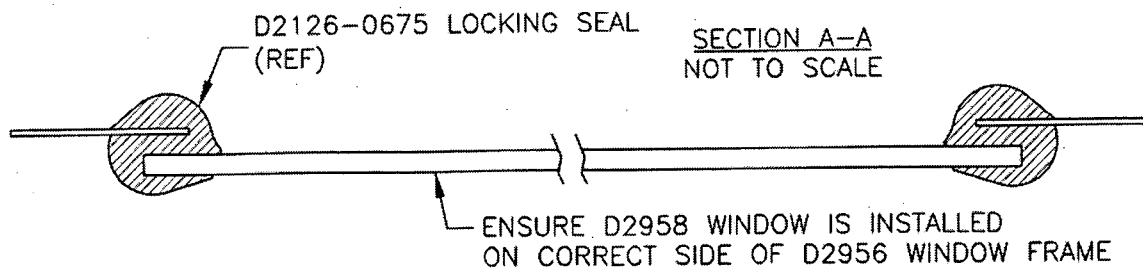
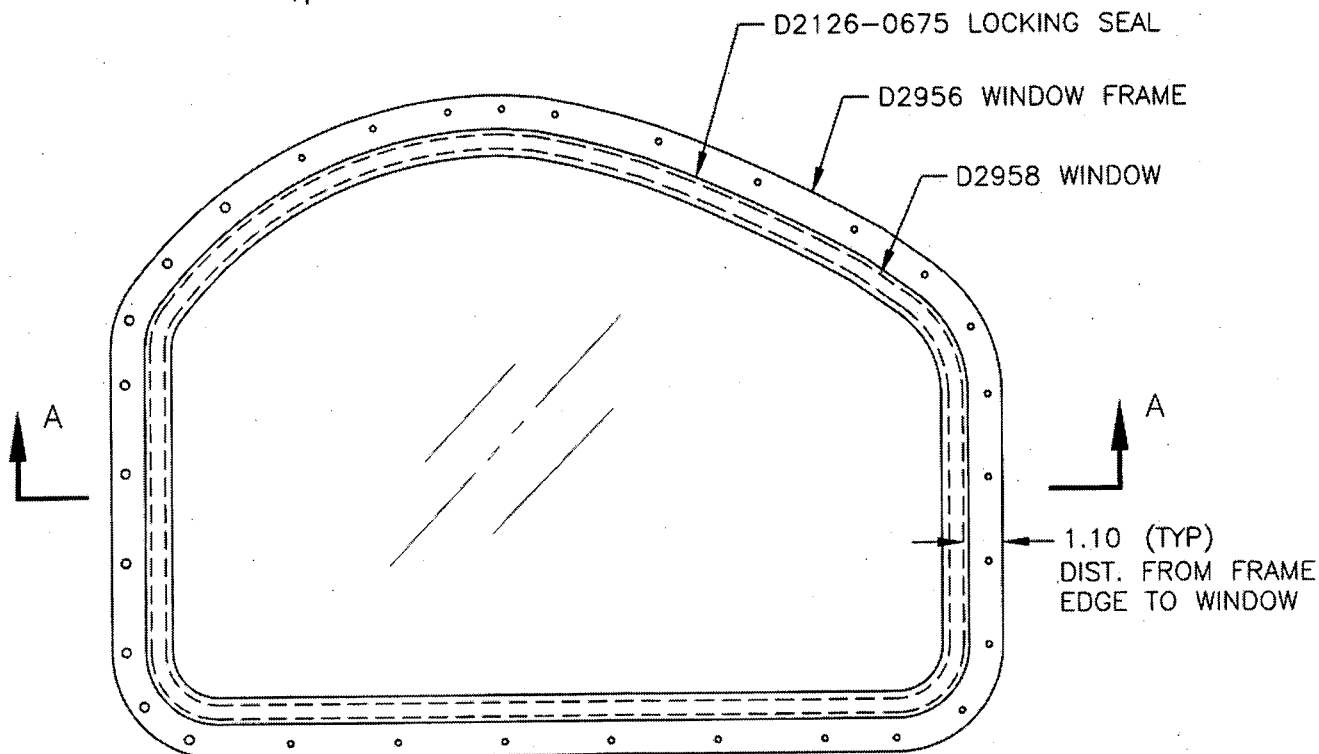
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE	01.05.31			TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20			NEW ISSUE	
B	00.02.23			CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31			WINDOW NOW INSTALLED WITH SEAL	

RELEASED  
01-06-05 #



#### NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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